.ow		
cow	allow	allowance
owl	brow	overcrowded
bow	powder	downpour
how	towel	browbeaten
now	growl	empower
brown	flower	cowardly
clown	power	willpower
crown	shower	disallow
down	tower	chowder
drown	downbeat	gunpowder
town	scowl	nightgown
crowd	howling	somehow